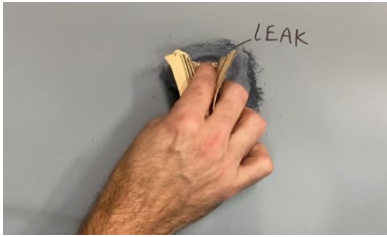


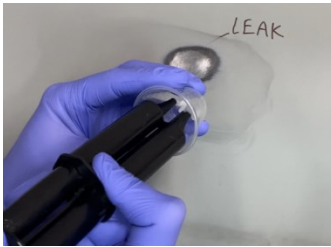
1. Prepare area around leak by using the sandpaper to scuff a 2" circle of the surrounding area. Then, use the alcohol wipes to clean surface.



2. Put on Latex Gloves



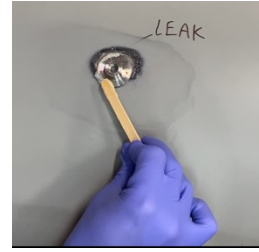
3. Dispense roughly 3/8" high of epoxy resin and hardener into the small mixing cup, and replace the epoxy cap. Mix for 1 minute 30 seconds with popsicle stick, and make sure consistent color mixture is formed. Once the epoxy has been mixed, you will have 3 minutes of working time to get epoxy onto the PinHold and the PinHold onto the leak.



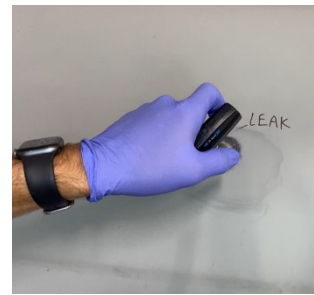
4. Apply the epoxy to the base of the PinHold like you are putting cream cheese on a bagel. Do not cover the thru hole of the PinHold that allows the leaking gas to escape out of the top. Center PinHold over leak and press the base onto the leaking surface.



5. Apply the extra epoxy around the outer edge of the PinHold base.



6. Allow 15 – 20 minutes for epoxy to cure. The colder the ambient temperature, the longer the epoxy will take to cure.
7. Secure bolt to PinHold using the preloaded 15nm torque wrench. You will feel a mechanical *click* in the handle of the wrench when the 15nm has been reached.



8. Open one pack of Sugru Moldable Glue. This is used to protect the epoxy from UV and environmental degradation. Roll the glue into a long enough cylinder so that it can be laid around the edge of the PinHold edge. Push the Sugru into the crevices and smooth out with your finger.



9. Check for leaks to ensure leak is sealed. Dispose of all trash. Take picture and send to sales@gasquip.com if you'd like your work to be featured on our social media pages.